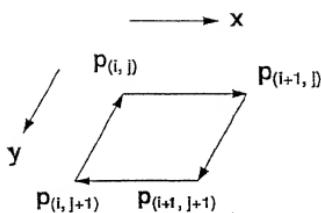
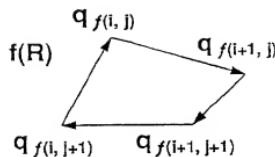
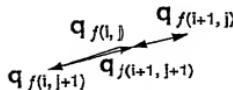
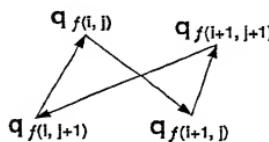
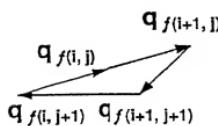
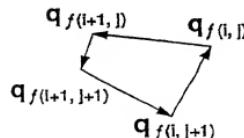


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**Fig. 2R****Fig. 2A****Fig. 2E****Fig. 2B****Fig. 2D****Fig. 2C**

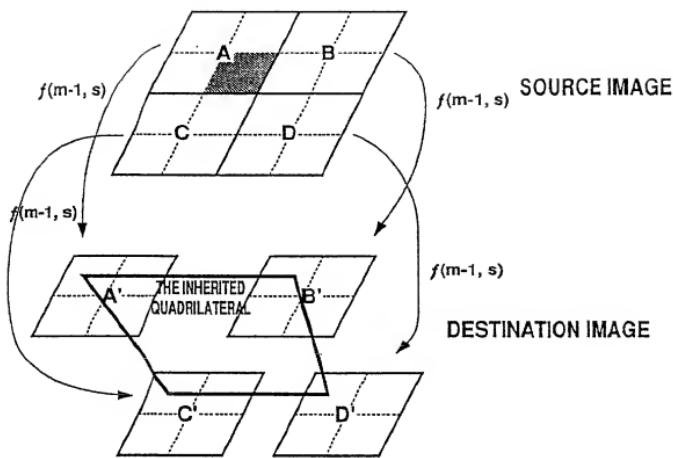


Fig. 3

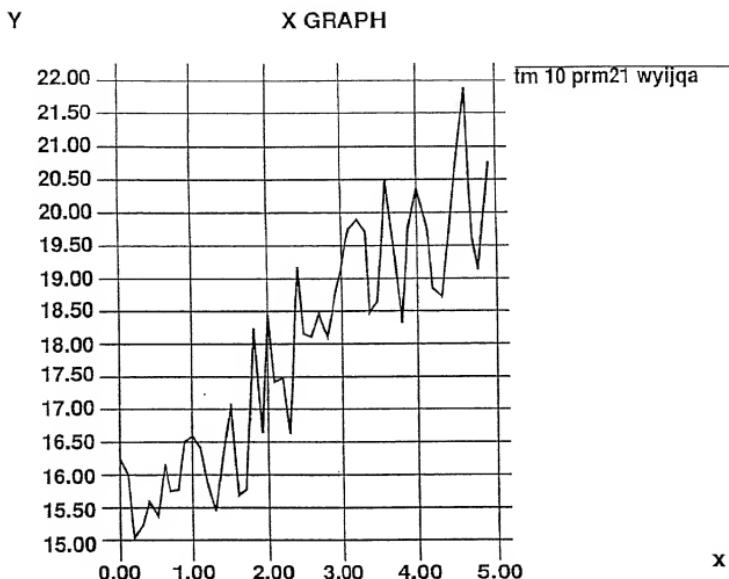


Fig. 4

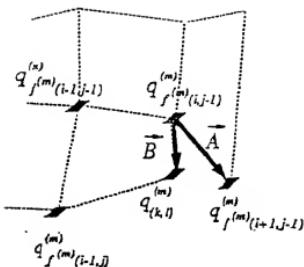


Fig. 5a

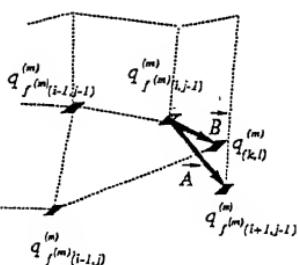


Fig. 5b

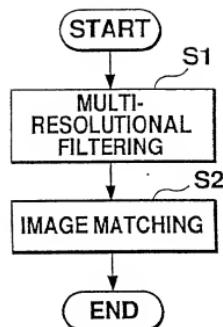


Fig. 6

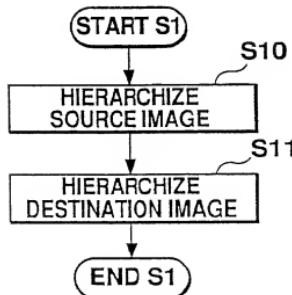


Fig. 7

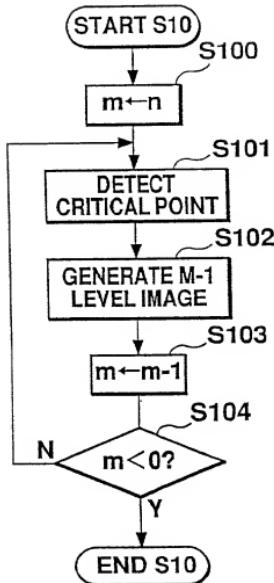


Fig. 8

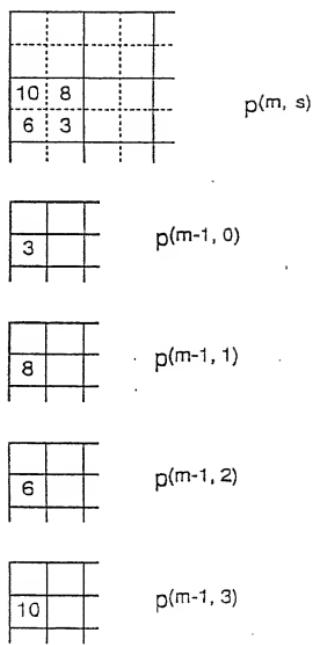


Fig. 9

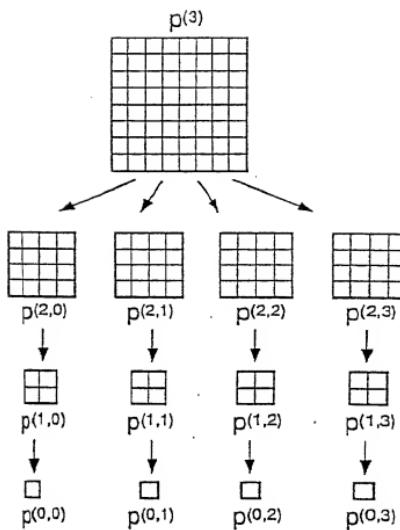


Fig. 10

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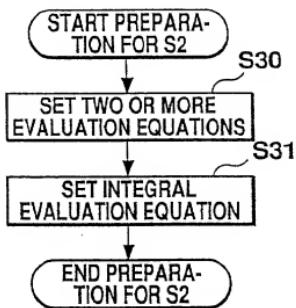


Fig. 11

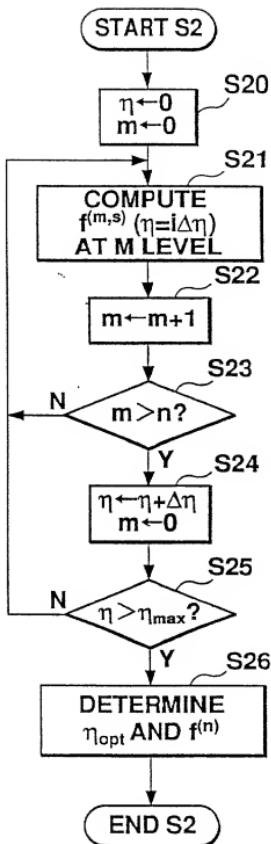
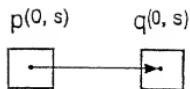
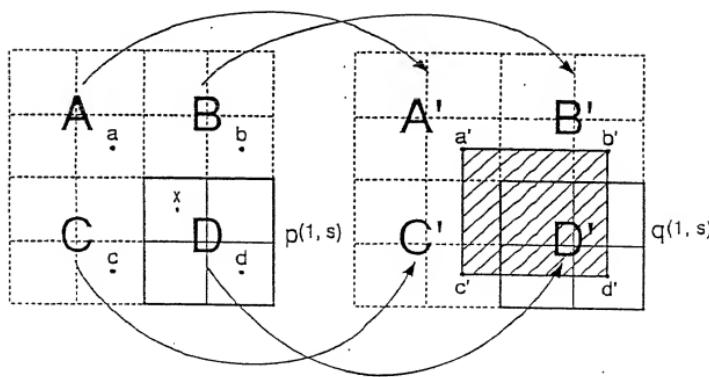


Fig. 12

**Fig. 13**

PROBLEMS - DRILLING

**Fig. 14**

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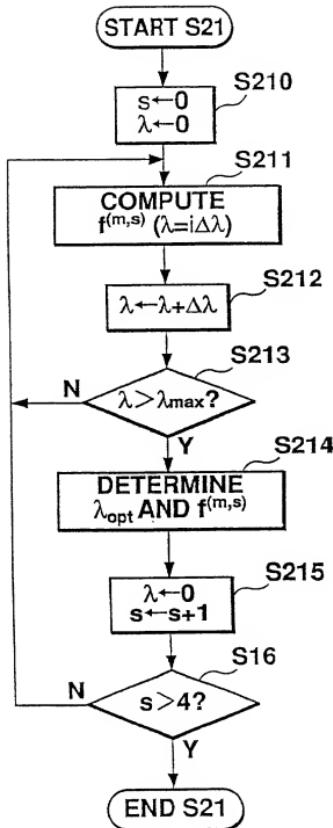


Fig. 15

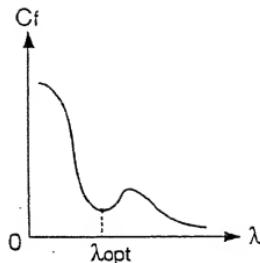


Fig. 16

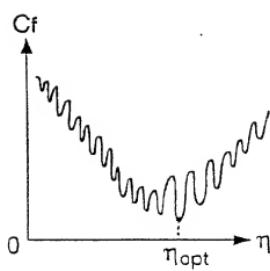


Fig. 17

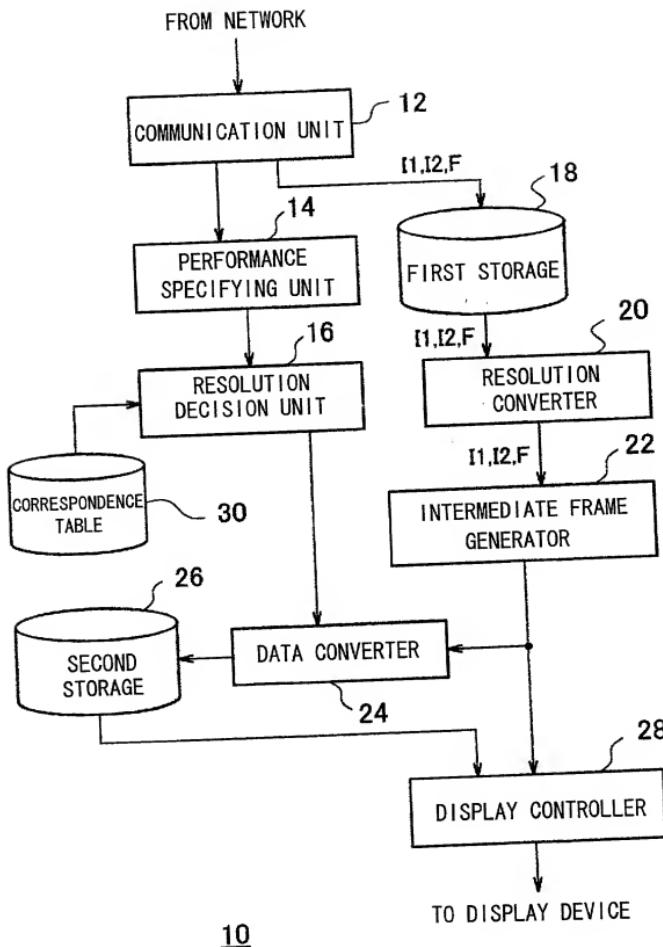
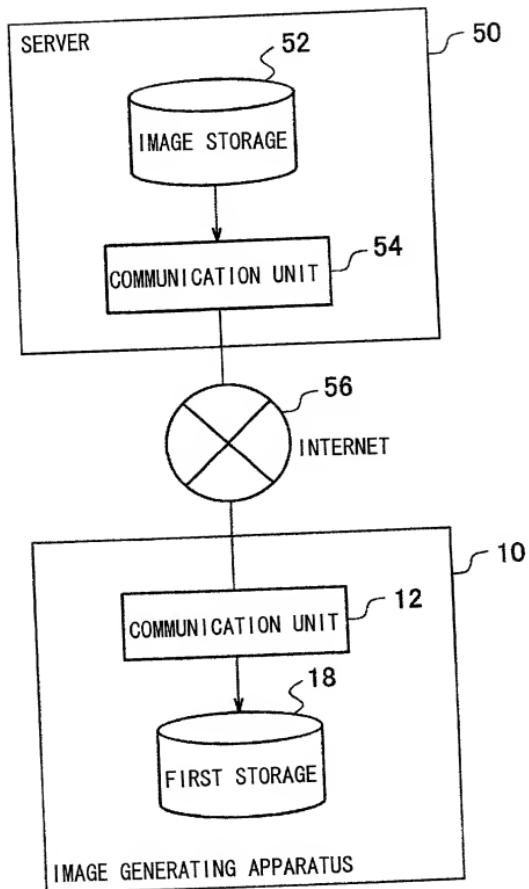


Fig.18

GRAPHIC ACCELERATOR		CPU	CLOCK	RESOLUTION	RANK
1	-	-	-	$r \leq 1200 \times 1200$	A
	000	750 \leq CL	-	$r \leq 1200 \times 1200$	
	$\Delta\Delta\Delta$	600 \leq CL	-	$r \leq 1200 \times 1200$	
	000	400 \leq CL \leq 750	-	$r \leq 600 \times 600$	B
0	$\Delta\Delta\Delta$	250 \leq CL \leq 600	-	$r \leq 600 \times 600$	
					X
	000	CL \leq 80	-	MOVIE FILE	
	$\Delta\Delta\Delta$	CL \leq 60	-	MOVIE FILE	
	OTHERS	-	-	MOVIE FILE	

30

Fig.19



200
Fig.20